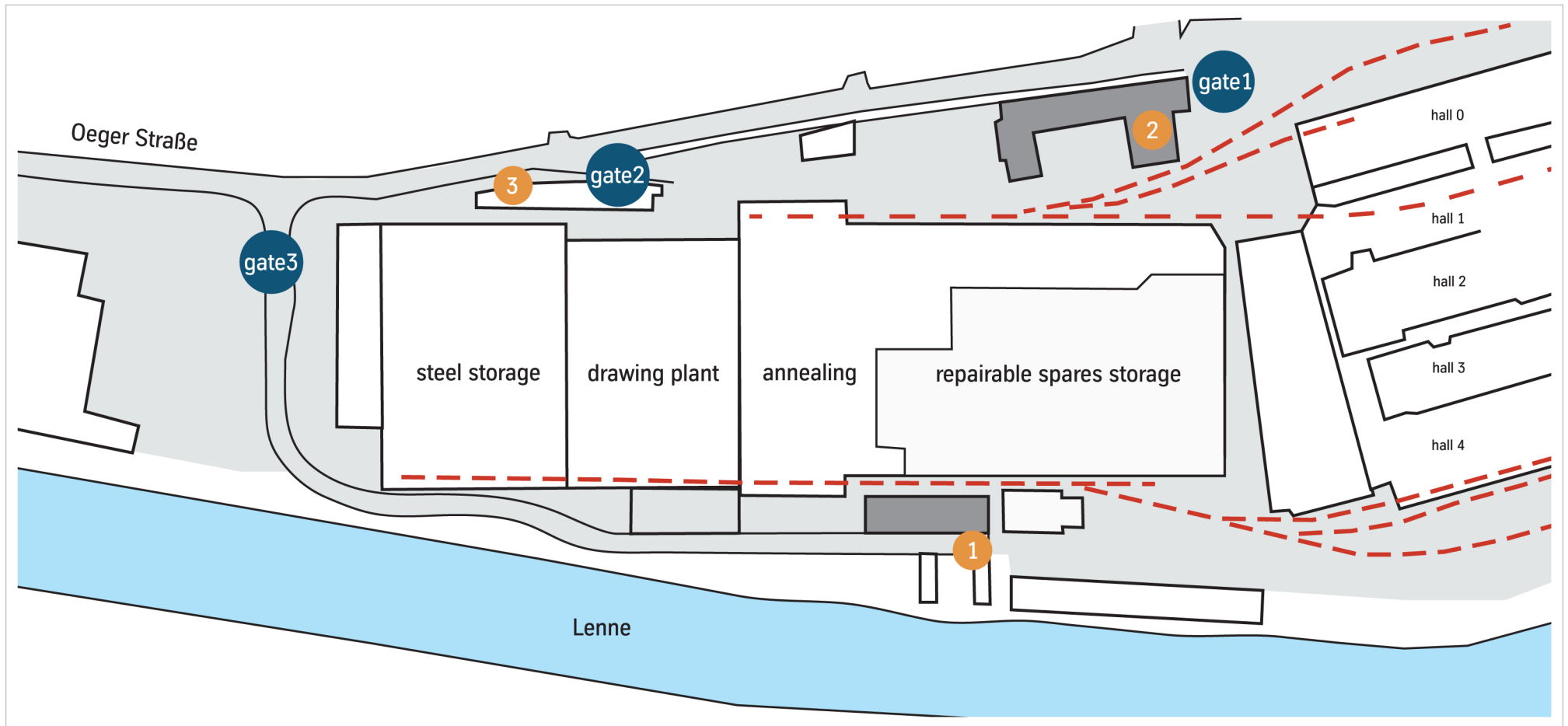


location plan factory



1 Headoffice Lenne
(access gate 3)

- executive board
- procurement
- accounting
- engineering

2 office building
(access gate 1)

- distribution/marketing
- shipping
- human resource management
- information technology

3 office building
(access gate 3)

- custom liason engineers
- quality management

Hoesch Hohenlimburg



ThyssenKrupp